

## Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO36711 Receipt Dates from 6/23/2017 to 6/23/2017

[illegible]



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/  
CERTIFICATE OF CONFORMANCE

Page 1 of 2


Shipment No:3313881

<b>Ship From:</b> A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		<b>Sold To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	<b>Ship To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	<b>Deliver To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
<b>Date Shipped</b> 22-JUN-17	<b>F.O.B.</b> ORIGIN	<b>Freight Terms</b> Prepaid	<b>Carrier</b> MANITOU LIN	<b>BOL No</b> 3313881-2

<b>Shipment Details</b>	<b>Final Destination Branch - TOR</b>
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<b>Order No</b> 4799537	<b>Line No</b> 1	<b>Item No</b> 23970	<b>Description</b> 1.0000.RD.17CR-4NI,STAINLESS.CF.H1150.132.0000-156.0000 SPECIFICATIONS: AMS 5643
<b>Purchase Order No</b> 36711	<b>Part Number</b>	<b>Ordered Qty</b> 12.00 FT	<b>Invoice Qty</b> 12.8333 FT

<b>Details</b>	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS		
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<b>Delivery No.</b> 121126081	<b>Mill</b> VALBRUNA CORPORATION	<b>Heat Number</b> 	<b>Mech Id</b> 1	<b>PCS</b> 1	<b>Width (IN)</b>	<b>Length (IN)</b> 154.0000	<b>Shipped Qty(LBS)</b> 34.2650
----------------------------------	--	---	---------------------	-----------------	-------------------	--------------------------------	------------------------------------

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A. M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

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Date Printed: 22-JUN-2017 03:00:42 PM



**Castle Metals®**

A. M. Castle & Co.

PACKING SLIP/  
CERTIFICATE OF CONFORMANCE

Page 2 of 2

Reviewed by Authorized Castle Metals Representative	Date:	Name:
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SHIPPED JUN 22 2017

*M. Randin*



*8877-6-26*

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.  
Date Printed: 22-JUN-2017 03:00:42 PM



# Acciaierie Valbruna S.p.A.

38100 VICENZA (Italia) - Viale della scienza, 25 s.l.  
 Telefono 0444.986211 - Fax 0444.983838  
 Stab.: 38100 BOLZANO (Italia) - Via A. Volta, 4/37  
 Telefono 0471.924111 - Fax 0471.924697

## CERTIFICATO DI COLLAUDO - ABNAHMEPRUEFZEUGNIS - INSPECTION CERTIFICATE - CERTIFICAT DE RECEPTION

In conformità a: **EN 10204 (2004), 3.1**

Certificato nr. **MEST060888 / 2016 /**  
 Prüfung/Testing

Cliente / Beneficiario/Purchaser/Cliant  
**VALBRUNA STAINLESS INC.**  
**2400 TAYLOR STREET WEST**  
**46801 - FORT WAYNE, IN 46801 - US**

Stato di finitura **Hot rolled Polished Aged Peeled**  
 Lieferzustand  
 Delivery state  
 État de livraison

Produttore  
 Hersteller/Hersteller/producent  
**STABILIMENTO DI BOLZANO**

Ordine nr. **47279 365055 CASTLE**  
 Bestell  
 Your order  
 Commande

Tipo di Elaborazione **E+AOO**  
 Erzeugnisbezeichnung  
 Making process  
 Mode d'élaboration

Marchi di Fabbrica  
 Zeichen des Lieferanten  
 Trade marks  
 Signes de l'usine productrice



Conferma ordine nr. **EI15011270**  
 Wiederbestätigung

Qualità **T-630 H1150 #23970**  
 Werkstoffbezeichnung

Posizione del Collaudatore  
 Standort des Werkstoffversuchsanstalt  
 Inspector's Place/Poste de l'essayeur

**MR**

Avviso di Spedizione: **D-BZ16003203**  
 Lieferanweisung/Expédition avis

Marcia **V174/1**  
 Markenbezeichnung  
 Brand / Marque

Partenza **630**  
 Kennzeichnung  
 Marking  
 Marquage

**PO 365055**

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

**IAC 23970**

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER ACCORDING TO ISO 9001 : 2000, ISO/TS16949 : 2009, AS 9100C

The Quality Management System is Certified acc. Pressure Equipment Directive "97/23/EC" Annex 1.3.4.3 by TÜV and LLOYD'S  
 Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.  
 Maximal and/or Valplus grades/products are manufactured with ladle techniques to control composition, distribution, size and shape of non-metallic inclusions for improved machinability.  
 The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

**Castle Metals**  
**269173**

HEAT NUMBER  
 MECHANICAL ID  
 ITEM CODE **23970**  
 LOT NUMBER  
 PO NUMBER **365055**  
 RECEIPT DATE **7-18-16**  
 SUPPLIER **Valbruna**  
 SPECIFICATION  
 LCS  
 COMMENT  
 APPROVED **[Signature]**

Bolzano, 11/05/16

GBL008

(Mod. MCE2)

Il collaudatore di stabilimento / der Werkstoffversuchsanstalt / Works Inspector / L'agent d'essai

**M. Rizzotto**

Pagina - 3 di 3



# Acciaierie Valbruna S.p.A.

38100 VICENZA (Italia) - Viale della scienza, 25 s.l.  
Telefono 0444 998211 - Fax 0444.983838  
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4/37  
Telefono 0471.924111 - Fax 0471.924487

## CERTIFICATO DI COLLAUDO - ABNAHMEPRUEFZEUGNIS - INSPECTION CERTIFICATE - CERTIFICAT DE RECEPTION

In conformità a **EN 10204 (2004), 3.1**

Certificato nr. **MEST866688 / 2016 /**

Cliente / Besteller/Purchaser/Cliant  
**VALBRUNA STAINLESS INC.**  
2400 TAYLOR STREET WEST  
46801 - FORT WAYNE, IN 46801 - US

Stato di fornitura **Hot rolled Polished Aged Peeled**  
Lieferzustand  
Cobry state  
Etat de liv. et liv.

Produzione:  
Herstellort/Usine production  
**STABILIMENTO DI BOLZANO**

Ordine nr. 47279 365055 CASTLE  
Bestell  
Your order  
Commande

Tipo di Elaborazione **E+AOD**  
Herstellungsverfahren  
Métier process  
Mode d'élaboration

Marchi di Fabbrica:  
Zurück des Lieferanten  
Trade marks  
Signes de l'usine productrice

Conferma ordine nr. **E115011270**  
Werk Order Confirmation

Qualità **T-630 H1150 #23970**  
Vergütungsbezeichnung

Punzone del Collaudatore  
Stempel des Versuchsprüfingen  
Inspektor's stamp/Signature de l'inspecteur

Avviso di Spedizione: **D-BZ16003203**  
Lieferanweisung/Packungssatz

Marca **V174/1**  
Markenbezeichnung  
Brand / Marque

Puntanatura **630**  
Festigkeit  
Métier  
Marquage

**AV**

**MR**

**PO 365055**  
**JAC 23970**

Mechanical properties according to ASTM A370									
TEST	Profil / Profil Condition / Condition Long. / Long. Short / Short Mech. / Mech. Long. / Long. Short / Short	°F	Prod. Signe	Resistenza Tensile strength Tensile strength Tensile strength Tensile strength Tensile strength	Resistenza Tensile strength Tensile strength Tensile strength Tensile strength Tensile strength	Resistenza Tensile strength Tensile strength Tensile strength Tensile strength Tensile strength	Resistenza Tensile strength Tensile strength Tensile strength Tensile strength Tensile strength	Resistenza Tensile strength Tensile strength Tensile strength Tensile strength Tensile strength	Resistenza Tensile strength Tensile strength Tensile strength Tensile strength Tensile strength
Valori richiesti	min	max	30	30	30	1,320	1,340	1,350	
B	10X10	68	L	123	130	127	1,320	1,340	1,350

Mechanical properties according to ASTM A370.  
Delta Fertile according to AMS 2315.

Analisi chimica												
Chemical Analysis												
Colore / Color	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
269173	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	P %	S %	Ta %		
	0.034	0.42	0.50	15.84	0.22	3.37	4.66	0.021	0.021	0.0022		
Colore / Color	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
269173	Cb(Nb)%		Nb%+Ta%									
	0.258		0.260									

Macro eich test : satisfactory.  
Reduction ratio = 56,6 : 1  
Material solution annealed 1904° F for 1h,  
air cooled to below 90° F.  
Age-hardened 1150° F for 4h, air cooled to below 90° F.  
Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste  
Die gestellten Anforderungen sind erfüllt  
The material has been furnished in accordance with the requirements  
Le matériel a été livré conforme aux exigences

Controllo antisolfocolorazione: OK  
Vermischungsprüfung: antisulfocolorazione OK  
Antisulfocoloration Prüfung: OK  
Controllo antisolfocolorazione: OK

Controllo visivo e dimensionale: soddisfa le esigenze  
Beurteilung und Ausmessung: ohne Beanstandung  
Visual inspection and dimensional checks satisfactory  
Contrôle visuel et dimensionnel: satisfaisant

Bolzano, 11/05/16

99.005

(Mod. MCE2)

Il collaudatore di stabilimento / der Werksschwerprüfingen / Works Inspector / L'agent d'usine

**M. Rizzotto**

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# Acciaierie Valbruna S.p.A.

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Telefono 0444.988211 - Fax 0444.983838  
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4/37  
Telefono 0471.924111 - Fax 0471.924497

## CERTIFICATO DI COLLAUDO - ABNAHMEPRUEFZEUGNIS - INSPECTION CERTIFICATE - CERTIFICAT DE RECEPTION

In conformità a **EN 10204 (2004) , 3.1**  
Nachfolgend ist

Certificato nr. **MEST866688 / 2016 /**  
Prüfung/Exam

Cliente / Benutzer/Kunde/Client  
**VALBRUNA STAINLESS INC.**  
2400 TAYLOR STREET WEST  
46801 - FORT WAYNE IN 46801 - US

Stato di fornitura Hot rolled Polished Aged Peeled  
Lieferzustand  
Delivery state  
Etat de livraison

Produzione:  
Herstellwerk/Usine productrice  
**STABILIMENTO DI BOLZANO**

Ordine nr. 47279 365055 CASTLE  
Bestell  
Your order  
Commande

Tipo di Elaborazione E+AOD  
Erweiterungsart  
Making process  
Méthode d'élaboration

Marchi di Fabbrica:  
Zusatz aus Lieferwerken  
Tiers mark  
Sigles de l'usine productrice



Conferma ordine nr. E115011270  
Werkliche Order/Est

Qualità T-630 H1150 #23970  
Versand/Grade/Qualité

Punzonatura del Collaudatore:  
Stempel des Werkstoffversuchungs  
Inspektor + Stempel/Fonction de l'inspecteur

MR

Avviso di Spedizione: D-BZ18003203  
Lieferungsanweisung

Marca: V174/I  
Markenbezeichnung  
Brands / Marque

Punzonatura: 630  
Trennung  
Markierung

<b>SPECIFICHE :</b> Anforderungen / Requirements / Exigences 3174-04 37 630 H1150 AGED AISI 630 AMS 2303 F AMS 5643 T S17400 H1150 ASME SA564 2013 S17400 H1150 (0) ASTM A564 2013 S17400 H1150	<b>Note</b> Anforderungen / Notes / Notes (0)SECTION II PTA 2013 EDITION
--	--

PO 365055  
IAC 23970

Tolleranze: ASTM A484-15 TABLE 7							
Tolerances: ASTM A484-15 TABLE 7							
Pos. nr. Pos. n. N. de position	Oggetto Objet Objet	Dimensioni - in Dimensions Dimensions	Lunghezza - in Length Longueur	Colore Color Couleur	Pezzi Pieces Pièces	Peso - LB Weight Poids	Lotto nr. Lot Lote
0010	Round	1.0000	130/ 148	269173		4.570	528507960

TEST ALLO STATO DI FORNITURA									
Test on delivery condition / Prüfung auf Lieferzustand / Test a l'état de fourniture / Prueba sobre el material así como entregado									
TEST	Prova Test Essai	Temperatura Temperature Température	Snervamento Strain Déformation	Snervamento Strain Déformation	Resistenza Strength Résistance	Alungamento Elongation Élongation	Strizione Reduction Réduction	Resistenza Strength Résistance	Durezza Hardness Dureté
		°F	Rp 0.2%	Rm	Rm	E 4d	RA		HB
Valori richiesti Required values Valeurs requises		min max	105	-	135	- 16	- 50	-	277 352
A	12.5	68 L	133		147	19	64		329

Test On Delivering Condition			
Test on delivery condition / Prüfung auf Lieferzustand / Test a l'état de fourniture / Prueba sobre el material así como entregado			
TEST		min	max
A	HRC	28.0	33.0

TEST ALLO STATO DI FORNITURA			
Test on delivery condition / Prüfung auf Lieferzustand / Test a l'état de fourniture / Prueba sobre el material así como entregado			
TEST		min	max
A	Delta Ferrite		5.0
A	RATINGS FREQUENCY		1.10
A	RATINGS SEVERITY		1.05

DAS  
14  
9-89  
17/06/26

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M174 PH1150 R1.00  
 DATE: 17/10/26

PO / BATCH NO.: 36711/137879

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 12.8333  
 QUANTITY INSPECTED: 12.8333  
 QUANTITY REJECTED: \_\_\_\_\_

THICKNESS ORDERED: 1.00  
 THICKNESS RECEIVED: 1.00  
 SHEET SIZE ORDERED: \_\_\_\_\_  
 SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORROSION	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	A95 5643
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	1.00
PHOTO REQUIRED	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	HEAT# 269173
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	M174 PH1150 R1.00
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	M137879
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>[Signature]</u> DATE: <u>17/10/26</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

**SPECIFICATION CONTROL DRAWING**

**PURCHASE MATERIAL:** 17-4 PH / S17400 / TYPE 630 SS ROUND BAR  
PER AMS 5643 / ASTM A564  
GRAIN MUST BE ALONG LENGTH OF BAR  
MINIMUM YIELD TENSILE STRENGTH = 100 KSI  
MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI

**SPECIFICATION:** ASTM A564  
**PART NUMBER:** M17-4-R1 X.XXX | WHERE X.XXX = DIAMETER (IN INCHES)  
O.D.

EG. 3.0" DIAMETER BAR = M17-4-R3.000

RELEASED  
R 2010-06-29  
M

B	REFORMAT DWG. S17400 TYPE 630, ADDED TO PURCHASE MATERIAL (2N D6-1), ADD A564 SPEC (C6-1).		VS	10.05.20
A	NEW ISSUE		CP	05.03.16
REV.	DESCRIPTION		BY	DATE
DESIGN	VS	DART AEROSPACE LTD		
DRAWN		HAWKESBURY, ONTARIO, CANADA		
CHECKED	VS	DRAWING NO.		
MFG. APPR.	VS	M17-4-R		
APPROVED	VS	TITLE		
DE APPR.	VS	17-4 SS ROUND BAR		
DATE	10.05.20	SCALE		
SHEET 1 OF 1				
COPYRIGHT © 2001 BY DART AEROSPACE LTD				
THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED ONLY FOR THE PURPOSES SPECIFIED HEREIN. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.				





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO36711

Purchase Order Date 6/15/2017

PO Print Date 6/22/2017

Page Number 1 of 4

**Order From :**  
METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W OE9  
CANADA

VU-MET002

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

*REVISED P/N!*

**Contact Name**

**Buyer**

Chantal Lavoie

**Vendor Phone**

**Customer POID**

**Ship To Contact**

**Customer Tax #**

10127-2607

**Ship To Phone**

**Terms**

Net 30

**Ship Via:**

Yours ppd

**Currency**

USD

**Ship Acct:**

**FOB**

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M7075T6S1.000X2.500	7075-T6S Sheet 2.5" Wide x 1" Thick Plate	7/6/2017 Yes 7/6/2017	FN	12.00 f	\$30.42	\$365.04
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE							
Line Total:							\$365.04
2	M7075T6S6.000X0.250	7075-T6S Sheet 0.25" Wide x 6" Thick Plate	7/6/2017 Yes 7/6/2017	FN	24.00 f	\$20.75	\$498.00
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE							
Line Total:							\$498.00

**Note:**

6/22/2017



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO36711

Purchase Order Date 6/15/2017

PO Print Date 6/22/2017

Page Number 2 of 4

**Order From :**

VU-MET002

**Ship To :** DART AEROSPACE LTD

METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W OE9  
CANADA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

3	M7075T6S6.000X1.000	7075-T6S Sheet 1" Wide x 6" Thick Plate	7/6/2017	FN	24.00	\$44.25	\$1,062.00
			Yes		f		
			7/6/2017				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$1,062.00

4	M7075T6S7.000X2.000	7075-T6S Sheet 2" Wide x 7" Thick Plate	7/6/2017	FN	18.00	\$88.44	\$1,592.00
			Yes		f		
			7/6/2017				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$1,592.00

Note:

6/22/2017



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO36711

Purchase Order Date 6/15/2017

PO Print Date 6/22/2017

Page Number 3 of 4

**Order From :**  
METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W OE9  
CANADA

VU-MET002

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone**

**Ship To Contact**

**Ship To Phone**

**Ship Via:** Yours ppd

**Ship Acct:**

**Buyer**

**Customer POID**

**Customer Tax #**

**Terms**

**Currency**

**FOB**

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

5	M7075T73B3.000X4.000	7075-T73 Bar 3.0 x 4.0 grain direction along 3"	7/6/2017	4.00	\$101.00	\$404.00
		Yes	7/6/2017	f		

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: CUT 16 PCS AT 13.375", GRAIN DIRECTION ALONG 13.375"

6	M174PH-H1150R1.000	M174PH-H1150R1.000	6/27/2017	12.00	\$21.35	\$256.20
			Yes	f		
			6/27/2017			

MATERIAL: 17-4 PH CONDITION H1150  
GRAIN MUST BE ALONG LENGTH OF BAR

**Line Total:** \$404.00

**Line Total:** \$256.20

8	D6104-005P	17-4 SS Roundbar 4.00"Od	7/6/2017	10.00	\$54.20	\$542.00
			Yes	Each		
			7/6/2017			

AS PER DWG D6104 REV. B  
B162764  
MATERIAL: 17-4 PH AS PER AMS 4643 OR AISI 630  
SIZE: 4.00" X 5.10" LONG

**Note:**

6/22/2017



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO36711**

Purchase Order Date 6/15/2017

PO Print Date 6/22/2017

Page Number 4 of 4

**Order From :**

VU-MET002

METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W OE9  
CANADA

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency USD

FOB Destination-Collect

Line Total: \$542.00

9	71401-45	PROCUREMENT QUALITY CLAUSES	7/6/2017	1.00		\$0.00	\$0.00
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No

7/6/2017

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

Line Total: \$0.00

PO Total: \$4,719.24

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 2

Change Date: 6/22/2017